

A Strategy to Synthesize Taxol Side Chain and (-)-epi Cytoxazone via Chiral Brønsted Acid-Rh₂(OAc)₄ Co-catalyzed Enantioselective Three-Component Reactions[†]

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Received August 12, 2010

A new approach to synthesize optically active β -amino- α -hydroxyl acid derivatives via chiral Brønsted acid-Rh₂-(OAc)₄ cocatalyzed three-component reactions of diazo acetates with alcohols and imines is reported. A matched reaction system was identified to give the products in moderate diastereoselectivity and good enantioselectivity. Application of this methodology is demonstrated in the efficient synthesis of a taxol side chain and (-)-epicytoxazone.

Chiral β -amino- α -hydroxyl acid derivatives are not only frequently used as building blocks in natural product synthesis¹ and as chiral ligands² in asymmetric catalysis, but also are frequently present in pharmaceutical related compounds. ^{1a,3} For example, a side chain of the anticancer drug Taxol^{3a,b} and (–)-*epi*-cytoxazone, ^{3c,d} which showed

potential biological activity to allergens, share the same core structure as that of chiral β -amino- α -hydroxyl acid derivatives (Scheme 1). Therefore, numerous efforts have been made to develop enantioselective methodologies to synthesize optically active β -amino- α -hydroxyl acids. Successful approaches include 1,3-dipolar cycloadditions,⁴ Sharpless aminohydroxylation,⁵ and the ring-opening of epoxides and aziridines⁶ with appropriate nucleophiles. Furthermore, organocatalytic asymmetric Mannich-type reactions⁷ toward producing chiral β -amino- α -hydroxyl acids have been developed independently by List^{7a} and Córdova. ^{7b}

SCHEME 1. Structure of a Taxol Side Chain and (-)-epi-Cytoxazone

Taxol side chain (-)-epi-Cytoxazone

The development of highly efficient reactions that yield complex molecules from simple starting materials has received considerable attention in recent years. Multicomponent reactions (MCRs) are considered as powerful strategies to form multiple chemical bonds from three or more starting materials in one step with a high yield. Recently, as an effective strategy to enhance reaction selectivity and reactivity, cooperative catalysis in asymmetric tandem, multicomponent reactions has been reported to produce chiral molecules with improved synthetic efficiency. 10

<sup>Dedicated to Professor Albert B. C. Chan on the occasion of his 60th birthday.
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SCHEME 2. Constructing β -Amino- α -hydroxyl Acid Derivatives from Three-Component Reactions

Our group recently reported Rh(II)-catalyzed three-component reactions of aryldiazoacetates, alcohols, and imines. 10a By applying a cocatalysis strategy, using chiral Brønsted acids as a cocatalyst, 11 optically active β -amino- α -aryl- α alkyloxy esters were obtained in excellent diastereoselectivity and enantioselectivity (Scheme 2). 10a However, the efficient synthetic method was mostly limited to aryldiazoacetates (2: R = Ar), therefore, the synthetic utility was quite limited. Recently, we reported a matched system to extend the reaction scope from aryldiazoacetates to alkyldiazoacetates, and an excellent yield was obtained from the reaction by using water to replace the alcohol. 12 Our challenge now is to achieve an enantioselective version of the three-component reaction using ethyl diazoacetate (EDA) as a reaction component. In this note, we report our efforts to find a matched catalytic system to achieve high enantioselectivity of the three-component reaction with EDA. The efficient strategy is demonstrated in the total synthesis of a taxol side chain and (-)-epi-cytoxazone. This is the first example of the application of the ylide-trapping process to obtain pharmaceutically related molecules.

Our research started with the coupling reaction of EDA, water, and the imine 4a in the presence of Rh₂(OAc)₄ and chiral Brønsted acid 1a; the desired product 5a was isolated in a 58% yield with a dr of 46:54. The enantioselectivity of *syn*-5a was found to be only 20% ee (Scheme 3). The low enantioselectivity is considered to be partially related to the background reaction caused by the high reactivity of the oxonium ylide from water. In order to enhance the enantio-

SCHEME 3. Three-Component Reaction of EDA, Water, and Imine 4a

SCHEME 4. Three-Component Reaction of EDA, Alcohol 3a, and Imine 4a

selectivity of the reaction, we decided to investigate the reaction by using an alcohol as a component, hoping that the lower nucleophilicity of the oxonium ylide derived from the alcohol may reduce the influence from the background reaction and therefore lead to high enantioselectivity of the reaction.

Alcohol 3a was employed in the three-component reaction of the imine 4a and EDA in the presence of Rh₂(OAc)₄ catalyst alone (Scheme 4). Unfortunately, less than 5% of the desired product 5b was obtained. Instead, the compound 5a, being considered from a trace amount of water in the reaction system, was isolated in a 50% yield. When a racemic Brønsted acid (BH) 1e was added in the reaction mixture so as to activate the imine 4a, an 18% yield of 5b was isolated together with a 34% yield of 5a. We understand now that an oxonium ylide derived from an alcohol and EDA can react with the imine in the presence of the cocatalyst. To totally suppress the side reaction from water, we added freshly dried 4 Å MS into the solvent. We were gratified to find that the desired product 5b was isolated in a 62% yield. Our next effort was to find matched components and chiral Brønsted acids in the reaction to enhance the reaction selectivity.

Our efforts to find matched components and catalysts started with the use of *tert*-butyl diazoacetate, **2c**. As compared to ethyl diazoacetate, 2c is considered to be a bulkier diazo compound. The reaction gave a slightly better result than that from using EDA, the ratio to the desired syn diastereomer slightly improved from 37:73 (syn-5:anti-5) to 45:55 with a higher ee (49% vs 35%) of the syn isomer (Table 1, entry 2 vs 3). The ee of syn-5d was improved to 52% when we changed the catalyst (R)-1a to (R)-1b, but at the expense of diastereoselectivity for the desired syn isomer (Table 1, entry 4). We were gratified to find that the alcohol component has significant effect on the reaction. When the less sterically hindered benzyl alcohol **3b** was used, the ee of syn-**5e** improved significantly to 84% (Table 1, entry 5). Based on the above reaction results, various substituted benzyl alcohols were screened, and it was found that 2,6-dichlorophenyl methanol 3e was the best among the alcohols tested to give the product 5h in 88% ee and dr of 47:53 (entries 6-8). Further evaluation of various chiral phosphoric acid catalysts revealed that the p-fluorophenyl derived BINOL phosphoric

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TABLE 1. Catalyst Screening and Optimization of Reaction Conditions^a

entry	2	3 (Ar ¹)	5	catalyst (mol %)	yield (%) ^b	dr ^c (syn:anti)	ee ^d (%) (syn)
1	2a	3a (9-anthayl)	5c	(R)-1a(2)	98	> 99:1	> 99
2	2 b	3a (9-anthayl)	5b	(R)-1a(5)	62	37:63	35
3	2c	3a (9-anthayl)	5d	(R)-1a(5)	55	45:55	49
4	2c	3a (9-anthayl)	5d	(R)-1b(5)	70	32:68	52
5	2c	3b (Ph)	5e	(R)-1b(5)	56	54:46	84
6	2c	$3c(p-OMeC_6H_4)$	5f	(R)-1b(5)	45	47:53	86
7	2c	$3d(o-BrC_6H_4)$	5g	(R)-1b(5)	52	52:48	86
8	2c	$3e(2,6-Cl_2C_6H_3)$	5h	(R)-1b(5)	64	47:53	88
9	2c	$3e(2,6-Cl_2C_6H_3)$	5h	(S)-1b(5)	51	72:28	77
10	2c	$3e(2,6-Cl_2C_6H_3)$	5h	(S)-1c(5)	48	67:33	87
11	2c	$3e(2,6-Cl_2C_6H_3)$	5h	(S)-1d (S)	68	68:32	88
12	2c	$3e(2,6-Cl_2C_6H_3)$	5h	(S)-1d (10)	65	67:33	86
13^e	2c	$3e(2,6-Cl_2C_6H_3)$	5h	(S)-1d (5)	71	66:34	84
14 ^f	2c	$3e(2,6-Cl_2C_6H_3)$	5h	(S)-1d (S)	55	69:31	86
15	2c	$3e(2,6-Cl_2C_6H_3)$	5h	(S)-1d (2)	48	66:34	85

^aFor reaction conditions, see Experimental Section in Supporting Information. ^bIsolated yield. ^cDetermined by 1H NMR spectroscopy from the unpurified reaction mixture. ^dDetermined by chiral HPLC with IA column. ^eReaction temperature of 30 °C. ^fReaction temperature of −20 °C.

TABLE 2. Enantioselective three-component reaction of alcohol 3e with diazo compound 2c and imines a

entry	4 or 6 (Ar ²)	7	yield (%) ^b	dr (syn:anti) ^c	ee ^d (syn)
1	6a(C ₆ H ₅)	7a	73	64:36	87
2	$4b(p-ClC_6H_4)$	7b	$64(26)^h$	62:38	$82 (>99)^g$
3	$4c(p-BrC_6H_4)$	7c	$72(30)^h$	61:32	$83 (>99)^g$
4	$4d(p-CF_3C_6H_4)$	7d	$70(26)^h$	52:48	$91 (>99)^g$
5	$4e(p-FC_6H_4)$	7e	61	54:46	81
6	$4f(m-BrC_6H_4)$	7f	65	61:39	70
7	$4g(p\text{-MeC}_6H_4)$	7g	$63(29)^h$	66:34	$86 (>99)^g$
8	$4h(p-OMeC_6H_4)$	7h	$61(28)^h$	76:24	$82 (>99)^g$
9	$4i(3,4-(OMe)_2-C_6H_4)$	7i	67	82:18	80
10^e	$4a(C_6H_5)$	5h	72	55:45	-84
11^f	$4h(p\text{-}OMeC_6H_4)$	7h	68	57:43	80

^aFor reaction conditions, see Experimental Section in Supporting Information. ^bIsolated yield. ^cDetermined by ¹H NMR spectroscopy of the unpurified reaction mixture. ^dDetermined by chiral HPLC with IA column. ^eReaction was performed on 2.5 mmol scale with Rh₂(OAc)₄ (0.5 mol %) and (R)-1d (1 mol %). ^fReaction was performed on 2 mmol scale with Rh₂(OAc)₄ (0.5 mol %) and (S)-1d (2 mol %). ^gThe result in parentheses was obtained after a single recrystallization. ^hYield of the syn isomer after the recrystallization.

acid (s)-1d improved the dr to 68:32 without compromising the ee value (entry 11). Similar results were obtained when increasing the catalyst loading to 10 mol % or increasing the reaction temperature to 30 °C (entries 12 and 13). A lower yield was obtained by decreasing the cocatalyst loading to 2 mol % or lowering the reaction temperature to -20 °C (entries 14 and 15).

With the optimized reaction conditions in hand, the matched system with the components **2c** and **3e** and the catalyst (s)-**1d** was extended to various imines; the results obtained are summarized in Table 2. In most cases, the

SCHEME 5. Total Synthesis of a Taxol Side Chain

reaction proceeded smoothly to give the desired products 7 in a good yield (61%-73%) and a moderate dr (up to 82:18) and a high enantioselectivity of the desired syn isomer (>80% ee). In general, the electronic-donating imine substrate resulted in a higher diastereoselectivity of the corresponding product than did the electronic-withdrawing one (entries 7–9 vs entries 2–6). Notably, some products were recrystallized once to give the single syn isomer with an ee exceeding 99% (entries 2–4, 7–11).

For further demonstrating the synthetic utility of the novel reaction, the product **5h** was selected to undergo additional transformations so as to complete the formal total synthesis of taxol. Thus, hydrogenation of **5h** with ammonium formate in the presence of a 10% Pd/C catalyst gave the free alcohol **8** in a 48% yield with a 99% ee after recrystallization in the solvent of EtOAc:n-Hex = 1:50 (Scheme 5). After reprotection of the alcohol with TBSCl, oxidative cleavage of the PMP protection group, benzoylation, and deprotection with TBAF, the intermediate α -hydroxyl ester **10** was synthesized in a yield of 46% (four steps) without any loss of ee. Finally, the optically pure taxol side chain **11** was synthesized after hydrolysis. The characterization data of **11** were found to be in agreement with those reported in the literature. ¹³

The advantage of an MCR in efficiently generating structurally diversified compounds is demonstrated here. Under a

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SCHEME 6. Total synthesis of (-)-epi-cytoxazone

similar reaction situation, with a simple change to the imine 4h, the chiral amino alcohol 7h bearing two stereogenic centers was constructed in moderate dr and high ee. From **7h**, (-)-*epi*-cytoxazone was synthesized in several steps (Scheme 6). Thus, the recrystallized **7h** was hydrolyzed with ammonium formate in the presence of a 10% Pd/C catalyst so as to afford the syn-aminol 12 in an 84% yield. After treatment of 12 with triphosgene and DIPEA in dichloromethane, the oxazolidinone 3 was obtained in an 87% yield. With the oxidation of the ceric ammonium nitrate in acetonitrile and water, the N-methoxyphenyl moiety on the oxazolidinone ring was cleaved to the compound 14 in a 62% yield. The subsequent reduction with superhydride gave the (4R,5S)-epi-cytoxazone 15 in a 72% yield. The compound 15 has spectroscopic properties identical to those described in the literature.³⁶

In conclusion, we report a new strategy to synthesize chiral β -amino- α -hydroxyl acid derivatives bearing two stereogenic centers in one step from three simple starting materials in a highly efficient manner. The strategy of cooperative catalysis is applied to the three-component reactions to produce the target products in a good yield with moderate diastereoselectivity and high enantioselectivity. The key to the success is to find a matched system among the components and the catalysts. The efficient synthetic method was

demonstrated in the synthesis of a taxol side chain and (-)-epi-cytoxazone. This is the first time that the highly efficient ylide-trapping process is applied for the synthesis of pharmaceutically interesting molecules. The application of this strategy in the efficient synthesis of additional biologically active compounds is currently underway in our lab.

Experimental Section

General Procedure for the Enantioselective Three-Component Reactions. A suspension of $Rh_2(OAc)_4$ (2.2 mg, 2.0 mol %), chiral phosphoric acid 1 (5.0 mol %), alcohol 3 (0.28 mmol, 1.1 equiv), imine 4 or 6 (0.25 mmol, 1.0 equiv) and 4 Å MS (0.1 g) in 2.0 mL CH_2CI_2 under argon atmosphere was cooled to 0 °C, and then diazo compound 2 (0.30 mmol, 1.2 equiv) in 1.0 mL CH_2CI_2 was added over 1 h via a syringe pump. After completion of the addition, the reaction was stirred for another 0.5 h and followed by addition of saturated aqueous $NaHCO_3$ (0.1 mL) to quench the reaction. The crude products were subjected to 1H NMR spectroscopy analysis for the determination of diastereoselectivity. The reaction mixtures were purified by flash chromatography on silica gel (eluent: EtOAc/light petroleum ether = 1.40-1.20) to give the three-component reaction products.

(2*S*,3*R*)-*tert*-Butyl2-(2,6-dichlorobenzyloxy)-3-(4-methoxyphenylamino)-3-phenylpropanoate (*syn*-5h): 68% yield; 88% ee, determined by HPLC (Daicel Chirapak IA, flow rate 1.0 mL/min, hexane/isopropanol = 20: 1, 254 nm, Retention time: t_{minor} = 7.6 min, t_{major} = 12.7 min.); ¹H NMR (CDCl₃, 400 MHz) δ 1.31 (s, 9H), 3.57 (s, 3H), 3.99 (d, J = 4.0 Hz, 1H), 4.62 (m, 2H), 4.87 (d, J = 8.0 Hz, 1H), 6.37 (d, J = 8.0 Hz, 2H), 6.54 (d, J = 8.0 Hz, 2H), 7.01–7.05 (m, 1H), 7.08–7.16 (m, 5H), 7.19–7.21 (m, 2H); ¹³C NMR (CDCl₃, 100 MHz) δ 27.9, 55.6, 60.5, 66.8, 82.0, 82.2, 114.5, 114.9, 127.1, 127.2, 128.1, 128.2, 130.0, 132.2, 136.9, 139.5, 141.3, 151.9, 169.3; HRMS (ESI) calcd for C₂₇H₂₉Cl₂-NNaO₄ [M + Na]⁺ = 524.1371, found 524.1362.

Acknowledgment. We are grateful for financial support from the National Science Foundation of China (20932003), the MOST of China (2009ZX09501-017) and for sponsorship from Shanghai (09JC1404901, 09ZZ45).

Supporting Information Available: Experimental procedures, characterization data, copies of ¹H and ¹³C NMR, HPLC of new compounds. This material is available free of charge via the Internet at http://pubs.acs.org.

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